

DATA SHEET

GENERAL PURPOSE CHIP RESISTORS

RC1206

5%, 1%

RoHS compliant



YAGEO Phicomp



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SCOPE

This specification describes RC1206 series chip resistors with lead-free terminations made by thick film process.

APPLICATIONS

• All general purpose application

FEATURES

- RoHS compliant
 - Products with lead free terminations meet RoHS requirements
 - Pb-glass contained in electrodes
 - Resistor element and glass are exempted by RoHS
- Reducing environmentally hazardous wastes
- High component and equipment reliability
- Saving of PCB space
- None forbidden-materials used in products/production
- Halogen Free Epoxy

ORDERING INFORMATION - GLOBAL PART NUMBER & 12NC

Both part numbers are identified by the series, size, tolerance, packing type, temperature coefficient, taping reel and resistance value.

YAGEO BRAND ordering code

GLOBAL PART NUMBER (PREFERRED)

RC1206 X R - XX XXXX L (1) (2) (3) (4)

(I) TOLERANCE

 $F = \pm 1\%$

 $J = \pm 5\%$ (for Jumper ordering, use code of J)

(2) PACKAGING TYPE

R = Paper taping reel

(3) TEMPERATURE COEFFICIENT OF RESISTANCE

- = Base on spec

(4) TAPING REEL

07 = 7 inch dia. Reel

10 = 10 inch dia. Reel

13 = 13 inch dia. Reel

(5) RESISTANCE VALUE

There are 2~4 digits indicated the resistor value. Letter R/K/M is decimal point, no need to mention the last zero after R/K/M, e.g. I K2, not I K20.

Detailed resistance rules show in table of "Resistance rule of global part number".

(6) OPTIONAL CODE

L = optional symbol (Note)

Resistance rule of global part number

Resistance code ru	le Example
0R	0R = Jumper
XRXX (1 to 9.76 Ω)	IR = I Ω IR5 = I.5 Ω 9R76 = 9.76 Ω
XXRX (10 to 97.6 Ω)	$10R = 10 \Omega$ $97R6 = 97.6 \Omega$
XXXR (100 to 976 Ω)	100R = 100 Ω
XKXX (1 to 9.76 KΩ)	IK = I,000 Ω 9K76 = 9760 Ω
XMXX (1 to 9.76 MΩ)	$IM = 1,000,000 \Omega$ $9M76 = 9,760,000 \Omega$

ORDERING EXAMPLE

The ordering code of a RC1206 chip resistor, value 56 Ω with ±1% tolerance, supplied in 7-inch tape reel is: RCI206FR-0756R(L).

NOTE

- I. All our RSMD products meet RoHS compliant. "LFP" of the internal 2D reel label mentions "Lead Free Process"
- 2. On customized label, "LFP" or specific symbol printed and the optional "L" at the end of GLOBAL PART NUMBER / 12NC can be added (both are on customer request)



PHYCOMP BRAND ordering codes

Both GLOBAL PART NUMBER (preferred) and I2NC (traditional) codes are acceptable to order Phycomp brand products.

GLOBAL PART NUMBER (PREFERRED)

For detailed information of GLOBAL PART NUMBER and ordering example, please refer to page 2.

I2NC CODE

2322 / 2350	XXX XX	<u>.,</u> ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	_
(1)	(2)	(3)	(4)

TYPE/		TOL.	RESISTANCE	PAPER	/ PE TAPE ON REE	L (units) ⁽²⁾
1206	IN ⁽¹⁾	(%)	RANGE	5,000	10,000/not preferred	20,000
RC01	2322	±5%	I to I0 $M\Omega$	711 61xxx	71151xxx	711 81xxx
RC02	2322	±1%	I to I0 $M\Omega$	724 6xxxx	724 7xxx	724 8xxxx
HRC01	2350	±5%	II to 22 M Ω	520 10xxx	-	-
Jumper	2322	-	0 Ω	711 91032	711 91005	711 92004

- (1) The resistors have a 12-digit ordering code starting with 2322 / 2350.
- (2) The subsequent 4 or 5 digits indicate the resistor tolerance and packaging.
- (3) The remaining 4 or 3 digits represent the resistance value with the last digit indicating the multiplier as shown in the table of "Last digit of I2NC".
- (4) "L" is optional symbol (Note).

ORDERING EXAMPLE

The ordering code of a RC02 resistor, value 56 Ω with ±1% tolerance, supplied in tape of 10,000 units per reel is: 232272465609(L) or RC1206FR-0756R(L).

Last digit of 12NC Resistance decade ⁽³⁾	Last digit
0.01 to 0.0976 Ω	0
0.1 to 0.976 Ω	7
I to 9.76 Ω	8
10 to 97.6 Ω	9
100 to 976 Ω	1
I to 9.76 KΩ	2
10 to 97.6 KΩ	3
100 to 976 KΩ	4
I to 9.76 MΩ	5
10 to 97.6 MΩ	6

Example:	0.02 \Q	=	0200 or 200
	0.3 Ω	=	3007 or 307
	ΙΩ	=	1008 or 108
	33 KΩ	=	3303 or 333
	10 MΩ	=	1006 or 106

NOTE

- 1. All our RSMD products are RoHS compliant. "LFP" of the internal 2D reel label mentions "Lead Free Process"
- 2. On customized label, "LFP" or specific symbol printed and the optional "L" at the end of GLOBAL PART NUMBER / I2NC can be added (both are on customer request)



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MARKING

RC1206



E-24 series: 3 digits

First two digits for significant figure and 3rd digit for number of zeros



Both E-24 and E-96 series: 4 digits

First three digits for significant figure and 4th digit for number of zeros

For further marking information, please see special data sheet "Chip resistors marking".

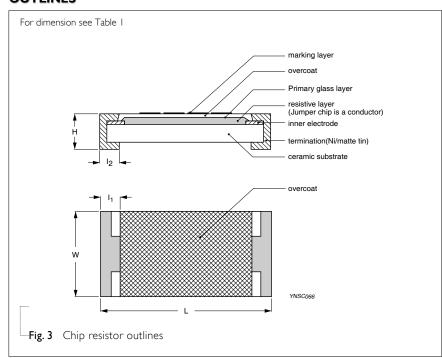
CONSTRUCTION

The resistor is constructed on top of a high-grade ceramic body. Internal metal electrodes are added on each end to make the contacts to the thick film resistive element. The composition of the resistive element is a noble metal imbedded into a glass and covered by a second glass to prevent environment influences. The resistor is laser trimmed to the rated resistance value. The resistor is covered with a protective epoxy coat, finally the two external terminations (matte tin on Nibarrier) are added. See fig.3

DIMENSIONS

Table I	
TYPE	RC1206
L (mm)	3.10 ± 0.10
W (mm)	1.60 ± 0.10
H (mm)	0.55 ± 0.10
I _I (mm)	0.45 ± 0.20
l ₂ (mm)	0.40 ± 0.20

OUTLINES



ELECTRICAL CHARACTERISTICS

Table 2

CHARACTERISTICS		RC1206 1/4 W
Operating Temperature Range	-55	5 °C to +155 °C
Maximum Working Voltage		200 V
Maximum Overload Voltage		400 V
Dielectric Withstanding Voltage		500 V
	5% (E24)	I Ω to 22 M Ω
Resistance Range	1% (E24/E96)	I Ω to I0 $M\Omega$
	Zero Ohm J	umper < 0.05 Ω
	$I \Omega \le R \le I0 \Omega$	±200 ppm/°C
Temperature Coefficient	$10 \text{ M}\Omega \leq R \leq 22 \text{ M}\Omega$	±200 ppm/°C
	$10 \Omega < R \le 10 M\Omega$	±100 ppm/°C
Jumper Criteria	Rated Current	2 A
	Maximum Current	10 A

FOOTPRINT AND SOLDERING PROFILES

For recommended footprint and soldering profiles, please see the special data sheet "Chip resistors mounting".

PACKING STYLE AND PACKAGING QUANTITY

Table 3 Packing style and packaging quantity

PRODUCT TYPE	PACKING STYLE	REEL DIMENSION	QUANTITY PER REEL
RC1206	Paper Taping Reel (R)	7" (178 mm)	5,000 units
		10" (254 mm)	10,000 units
		13" (330 mm)	20,000 units

NOTE

FUNCTIONAL DESCRIPTION

POWER RATING

RCI206 rated power at 70°C is I/4 W

RATED VOLTAGE

The DC or AC (rms) continuous working voltage corresponding to the rated power is determined by the following formula:

$$V = \sqrt{(P \times R)}$$

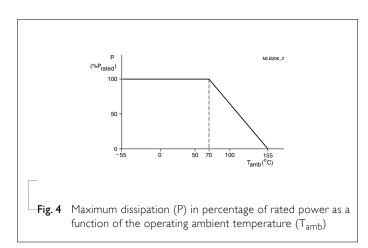
or max. working voltage whichever is less

Where

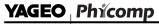
V=Continuous rated DC or AC (rms) working voltage (V)

P=Rated power (W)

R=Resistance value (Ω)



^{1.} For paper tape and reel specification/dimensions, please see the special data sheet "Packing" document.



Chip Resistor Surface Mount RC SERIES 1206 (RoHS Compliant)

TESTS AND REQUIREMENTS

Table 4 Test condition, procedure and requirements

TEST	TEST METHOD	PROCEDURE	REQUIREMENTS
Life/ Operational Life/ Endurance	MIL-STD-202G-method 108A	1,000 hours at 70±5 °C applied RCWV	±(2%+0.05 Ω)
	IEC 60115-1 4.25.1	1.5 hours on, 0.5 hour off, still air required	$<$ 100 m Ω for Jumper
2. I dar an ee	JIS C 5202-7.10		
High	MIL-STD-202G-method 108A	1,000 hours at maximum operating temperature	±(1%+0.05 Ω)
Temperature	IEC 60115-1 4.25.3	depending on specification, unpowered	$<$ 50 m Ω for Jumper
Exposure/ Endurance at	JIS C 5202-7.11	No direct impingement of forced air to the parts	
upper category temperature		Tolerances: 125±3 °C	
Moisture	MIL-STD-202G-method 106F	Each temperature / humidity cycle is defined at 8	±(2%+0.05 Ω)
Resistance	IEC 60115-1 4.24.2	hours (method 106F), 3 cycles / 24 hours for 10d with 25 °C / 65 °C 95% R.H, without steps 7a & 7b, unpowered	<100 m Ω for Jumper
		Parts mounted on test-boards, without condensation on parts	
		Measurement at 24±2 hours after test conclusion	
Thermal Shock	MIL-STD-202G-method 107G	-55/+125 °C	$\pm (0.5\% + 0.05 \ \Omega)$ for 10 K Ω to
		Note: Number of cycles required is 300. Devices unmounted	10 MΩ \pm (1%+0.05 Ω) for others
		Maximum transfer time is 20 seconds. Dwell time is 15 minutes. Air – Air	<50 m Ω for Jumper
Short time overload	MIL-R-55342D-para 4.7.5	2.5 times RCWV or maximum overload voltage whichever is less for 5 sec at room temperature	±(2%+0.05 Ω)
	IEC60115-1 4.13		$<$ 50 m Ω for Jumper
			No visible damage
Board Flex/	IEC60115-1 4.33	Device mounted on PCB test board as described,	±(1%+0.05 Ω)
Bending		only I board bending required	$<$ 50 m Ω for Jumper
		3 mm bending	No visible damage
		Bending time: 60±5 seconds	
		Ohmic value checked during bending	

Chip Resistor Surface Mount RC SERIES 1206 (RoHS Compliant)

TEST	TEST METHOD	PROCEDURE	REQUIREMENTS
Solderability	IDC/IEDECL CTD 003P 4004 P	Floridad Today on the	\Mall tipped (205% covered)
- Wetting	IPC/JEDECJ-STD-002B test B	Electrical Test not required	Well tinned (≥95% covered)
	IEC 60068-2-58	Magnification 50X	No visible damage
		SMD conditions:	
		I st step: method B, aging 4 hours at 155 °C dry heat	
		2 nd step: leadfree solder bath at 245±3 °C	
		Dipping time: 3±0.5 seconds	
- Leaching	IPC/JEDECJ-STD-002B test D	Leadfree solder, 260 °C, 30 seconds immersion time	No visible damage
	IEC 60068-2-58		
- Resistance to	MIL-STD-202G-method 210F	Condition B, no pre-heat of samples	$\pm (1\% + 0.05 \Omega)$
Soldering Heat	IEC 60068-2-58	Leadfree solder, 270 °C, 10 seconds	$<$ 50 m Ω for Jumper
		immersion time	No visible damage
		Procedure 2 for SMD: devices fluxed and cleaned with isopropanol	

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Product specification

REVISION HISTORY

REVISION	DATE	CHANGE NOTIFICATION	DESCRIPTION
Version 3	Jul 15, 2008	-	- Change to dual brand datasheet that describe RC1206 with RoHS compliant
			- Description of "Halogen Free Epoxy" added
			- Define global part number
Version 2	Sep 03, 2004	-	- New datasheet for 1206 thick film 1% and 5% with lead-free terminations
			- Replace the 1206 part of pdf files: RC01_11_21_31_5, RC02_12_22_32_10, and HRC01_5_4
			- Test method and procedure updated
			- PE tape added (paper tape will be replaced by PE tape)
			- High ohmic products combined into standard products.

[&]quot;Yageo reserves all the rights for revising the content of this datasheet without further notification, as long as the products itself are unchanged. Any product change will be announced by PCN."

PHYCOMP - YAGEO CORPORATION Composition of The Clear Text Code (R-Chip) /ersion: 17 01-21-02 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 х $\mathbf{x} \mathbf{x} \mathbf{x} \mathbf{x}$ $x \mid x \mid x$ **PHYCOMP Code** 9C Phycomp Thick Film Chip Res 9T Phycomp Thin Film Chip Res Size **Packaging** 0201 0201 (0603) T 5K Paper 0402 (1005) 3 10K Paper 0402 0603 (1608) 4 20K Paper 0603 0805 0805 (2012) 5 4K Blister **1210** 1210 (3225) 6 5K Blister 7 50K Paper 1206 (3216) 1206 P 25K Bulk Case 1218 1218 (3248) 2010 2010 (5025) **2512** 2512 (6432) **4527** | 4527 (11070) AC34 0603 (1608) x 4 concave array ARC241 / 242 **Special Coding AV34** 0603 (1608) x 4 convex array ARV241 / 242 HF PPCK, Sn/Pb **PF** 100% Sn 2372 **AV22** 0402 (1005) x 2 convex array ARV321 / 322 **AF** NiAu AV24 0402 (1005) x 4 convex array ARV341 **AC24** 0402 (1005) x 4 concave array ARC341 **AV28** 0402 (1005) x 8 convex array ARV381 / 382 RN31 | 10P8R in 1206 convex network RNA310 10P4C4R in 1608 concave network RCB210 **TCR** RC21 FR01 1206 (3216) Fusible Α 25 ppm/'C FR21 0603 (1608) Fusible В 50 ppm/'C **SR01** 1206 (3216) Surge K 100 ppm/'C VR01 1206 (3216) High Voltage 5% 1 200 ppm/'C VR02 1206 (3216) High Voltage 1% Ε 250 ppm/'C **Power Rating** М 300 ppm/'C **1A** 1/16W 0.063 W 500 ppm/'C 0402 G 1A 1/10W 0.1 W 0603 Upgraded from 1/16W Р 750 ppm/'C Н 2A 1/8 W 0.125 W 0805 1000 ppm/'C 3A 1/4 W 0.25 W 1206 T 1500 ppm/'C 0.1 W 4A 1/10 W 0603 J 2000 ppm/'C 3000 ppm/'C 5A 1/3W 0.3W 1210 N 7A 1/20 W 0.05 W 0201 1/32 W 0.03125 W RNA310 8A 12 1/2 W 0.5 W 2010 **1W** 1 W 1 W 1218 / 2512 Tolerance 2 W 2 W ±0.05% 2W Α ±0.1% В **Resistance Value** С ±0.25% 0R00 Jumper D ±0.5 % **R0xx** < 1R F ±1% Example: Rxxx < 1R Rchip 0603 (RC22H), 10R0, 1%, 5K reel = G ±2% **xRxx** 1R - 9.76R 8 9C06031A10R0FKHFT J ±5% N **xxRx** 10R - 97.6R 9 0 / 20% R 0 / 30% **xxx0** 100R - 976R 11 R-chip Array **xxx1** 1K - 9.76K 2 A = Arrayxxx2 10K - 97.6K 3 V = ConvexC = Concave 3 = 0603**xxx3** 100K - 976K 4 2 = 0402**xxx4** 1M - 9.76M 4 = 4 Res.2 = 2 Res**xxx5** 10M - 97.6M 6 xxx6 100M+ marking code Nxxx for RCB210 Yageo America Corp HQ Tel: 214-561-2020 Fax: 214-561-2019 16750 West Grove Dr. Suite 600 Addison, TX 75001-5156



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Product Detail Information

Product Group Resistor Chips
Ordering Code RC1206JR-0768R
Ordering Code 232271161689
Unified CTC RC1206JR-0768R
Additional Product Code9C12063A68R0JLHFT

Description General Purpose 1206 68 Ohm +-5% Paper 178mm (7")

Status Preferred

Series General Purpose Chip Resistor

Series Thick Film High Ohmic Chip Resistor

Size Code 1206 (3216)

Tolerance ±5%

Packing Style Paper Tape
TCR spec Standard-TC
Reel size & Specialty 180 mm (7") Reel

Resistance 68 Ohm

Power Rating 1/4W

Related Data Sheets, Catalogs and Application Notes:

Datasheet - General purpose chip resistors, RC1206 (RoHS Compliant) 5%, 1%; Rev.3

[295 kb]

<u>Datasheet - Chip resistors mounting, Rev.5 [335 kb]</u>

Datasheet - Chip resistors packing, Rev.6 [212 kb]

Datasheet - Introduction thick film chip resistor, Rev.7 [352 kb]

Datasheet - Chip resistors marking Rev.1 [239 kb]

Yageo Passive Components 2009 [3.86 mb]

Product Selection Guide 2009 [1.74 MB]

General info - Standard Values in a Decade [8.39 kb]

Appl. note - Low-ohmic & power chip resistors for power-control circuits [394 kb]

Ordering information for customers in North America [8 kb]

R-chip sample kits [62 kb]

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