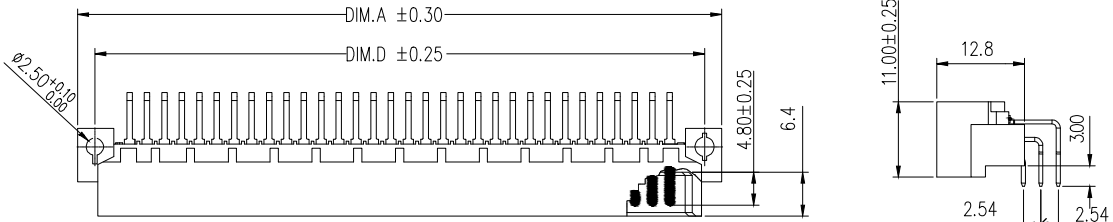
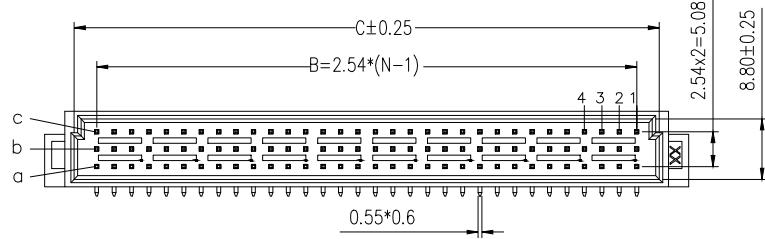
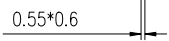
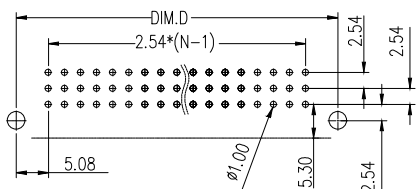




|                                                                                         | 1                                                                                                                                                           | 2                  | 3            | 4           | 5                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 6             | 7                |                                                                                       |            |                        |                 |       |   |       |       |       |       |               |       |       |       |       |   |       |                 |       |       |   |       |                    |            |             |         |               |                  |               |          |                        |   |   |   |    |    |   |   |  |  |  |  |                                                                                         |  |  |  |  |  |  |  |  |  |  |   |   |   |    |     |   |   |              |                  |      |                 |  |  |  |    |     |  |   |  |  |      |  |  |  |  |    |   |  |       |  |  |      |  |  |  |  |    |   |  |  |  |  |      |  |   |
|-----------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------|--------------|-------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|------------------|---------------------------------------------------------------------------------------|------------|------------------------|-----------------|-------|---|-------|-------|-------|-------|---------------|-------|-------|-------|-------|---|-------|-----------------|-------|-------|---|-------|--------------------|------------|-------------|---------|---------------|------------------|---------------|----------|------------------------|---|---|---|----|----|---|---|--|--|--|--|-----------------------------------------------------------------------------------------|--|--|--|--|--|--|--|--|--|--|---|---|---|----|-----|---|---|--------------|------------------|------|-----------------|--|--|--|----|-----|--|---|--|--|------|--|--|--|--|----|---|--|-------|--|--|------|--|--|--|--|----|---|--|--|--|--|------|--|---|
| A                                                                                       |                                                                           |                    |              |             | <p><b>Technical specifications:</b></p> <p><b>Materials:</b></p> <p>1. Insulator: Glass-Filled PBT, Color: Grey, UL 94V-0</p> <p>2. Contact: Copper Alloy</p> <p><b>Contact plating according DIN41612 performance classes:</b></p> <p>Performance class I (-1) 500 mating cycles min.<br/>30u" AU plating on mating area, Gold Flash on non-mating area,<br/>50u" Nickel underplating<br/>100u" Sn plating on solder area over 50u" Nickel</p> <p>Performance class II (-2) 250 mating cycles min.<br/>15u" AU plating on mating area, Gold Flash on non-mating area,<br/>50u" Nickel underplating<br/>100u" Sn plating on solder area over 50u" Nickel</p> <p>Performance class III (blank) 50 mating cycles min.<br/>Gold flash on mating side over 50u" Nickel<br/>100u" Sn plating on solder area over 50u" Nickel</p> <p><b>Other specifications:</b></p> <p>Contact resistance: 20mOhm max.<br/>Insulation resistance: 10<sup>12</sup>Ohm min.<br/>Current rating: 2A<br/>Operating temperature: -40°C to 105°C<br/>Operating voltage: 125VAC<br/>Test voltage: 1000VAC<br/>Packaging: Tray</p>                                                                                   |               |                  | A                                                                                     |            |                        |                 |       |   |       |       |       |       |               |       |       |       |       |   |       |                 |       |       |   |       |                    |            |             |         |               |                  |               |          |                        |   |   |   |    |    |   |   |  |  |  |  |                                                                                         |  |  |  |  |  |  |  |  |  |  |   |   |   |    |     |   |   |              |                  |      |                 |  |  |  |    |     |  |   |  |  |      |  |  |  |  |    |   |  |       |  |  |      |  |  |  |  |    |   |  |  |  |  |      |  |   |
| B                                                                                       |                                                                            |                    |              |             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |               |                  | B                                                                                     |            |                        |                 |       |   |       |       |       |       |               |       |       |       |       |   |       |                 |       |       |   |       |                    |            |             |         |               |                  |               |          |                        |   |   |   |    |    |   |   |  |  |  |  |                                                                                         |  |  |  |  |  |  |  |  |  |  |   |   |   |    |     |   |   |              |                  |      |                 |  |  |  |    |     |  |   |  |  |      |  |  |  |  |    |   |  |       |  |  |      |  |  |  |  |    |   |  |  |  |  |      |  |   |
| C                                                                                       |                                                                            |                    |              |             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |               |                  | C                                                                                     |            |                        |                 |       |   |       |       |       |       |               |       |       |       |       |   |       |                 |       |       |   |       |                    |            |             |         |               |                  |               |          |                        |   |   |   |    |    |   |   |  |  |  |  |                                                                                         |  |  |  |  |  |  |  |  |  |  |   |   |   |    |     |   |   |              |                  |      |                 |  |  |  |    |     |  |   |  |  |      |  |  |  |  |    |   |  |       |  |  |      |  |  |  |  |    |   |  |  |  |  |      |  |   |
| D                                                                                       |                                                                                                                                                             |                    |              |             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |               |                  | D                                                                                     |            |                        |                 |       |   |       |       |       |       |               |       |       |       |       |   |       |                 |       |       |   |       |                    |            |             |         |               |                  |               |          |                        |   |   |   |    |    |   |   |  |  |  |  |                                                                                         |  |  |  |  |  |  |  |  |  |  |   |   |   |    |     |   |   |              |                  |      |                 |  |  |  |    |     |  |   |  |  |      |  |  |  |  |    |   |  |       |  |  |      |  |  |  |  |    |   |  |  |  |  |      |  |   |
| E                                                                                       | <p>Recommended P.C.B Layout(Top Side)<br/>(PCB BOARD TOLERANCE±0.05)</p>  |                    |              |             | <table><tr><th>ROWS</th><th>DIM.A</th><th>DIM.B</th><th>DIM.C</th><th>DIM.D</th></tr><tr><td>3</td><td>95.00</td><td>78.74</td><td>85.00</td><td>90.00</td></tr><tr><td>2</td><td>55.00</td><td>38.10</td><td>44.40</td><td>50.00</td></tr><tr><td>1</td><td>55.00</td><td>38.10</td><td>44.40</td><td>50.00</td></tr></table>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |               |                  | ROWS                                                                                  | DIM.A      | DIM.B                  | DIM.C           | DIM.D | 3 | 95.00 | 78.74 | 85.00 | 90.00 | 2             | 55.00 | 38.10 | 44.40 | 50.00 | 1 | 55.00 | 38.10           | 44.40 | 50.00 | E |       |                    |            |             |         |               |                  |               |          |                        |   |   |   |    |    |   |   |  |  |  |  |                                                                                         |  |  |  |  |  |  |  |  |  |  |   |   |   |    |     |   |   |              |                  |      |                 |  |  |  |    |     |  |   |  |  |      |  |  |  |  |    |   |  |       |  |  |      |  |  |  |  |    |   |  |  |  |  |      |  |   |
| ROWS                                                                                    | DIM.A                                                                                                                                                       | DIM.B              | DIM.C        | DIM.D       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |               |                  |                                                                                       |            |                        |                 |       |   |       |       |       |       |               |       |       |       |       |   |       |                 |       |       |   |       |                    |            |             |         |               |                  |               |          |                        |   |   |   |    |    |   |   |  |  |  |  |                                                                                         |  |  |  |  |  |  |  |  |  |  |   |   |   |    |     |   |   |              |                  |      |                 |  |  |  |    |     |  |   |  |  |      |  |  |  |  |    |   |  |       |  |  |      |  |  |  |  |    |   |  |  |  |  |      |  |   |
| 3                                                                                       | 95.00                                                                                                                                                       | 78.74              | 85.00        | 90.00       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |               |                  |                                                                                       |            |                        |                 |       |   |       |       |       |       |               |       |       |       |       |   |       |                 |       |       |   |       |                    |            |             |         |               |                  |               |          |                        |   |   |   |    |    |   |   |  |  |  |  |                                                                                         |  |  |  |  |  |  |  |  |  |  |   |   |   |    |     |   |   |              |                  |      |                 |  |  |  |    |     |  |   |  |  |      |  |  |  |  |    |   |  |       |  |  |      |  |  |  |  |    |   |  |  |  |  |      |  |   |
| 2                                                                                       | 55.00                                                                                                                                                       | 38.10              | 44.40        | 50.00       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |               |                  |                                                                                       |            |                        |                 |       |   |       |       |       |       |               |       |       |       |       |   |       |                 |       |       |   |       |                    |            |             |         |               |                  |               |          |                        |   |   |   |    |    |   |   |  |  |  |  |                                                                                         |  |  |  |  |  |  |  |  |  |  |   |   |   |    |     |   |   |              |                  |      |                 |  |  |  |    |     |  |   |  |  |      |  |  |  |  |    |   |  |       |  |  |      |  |  |  |  |    |   |  |  |  |  |      |  |   |
| 1                                                                                       | 55.00                                                                                                                                                       | 38.10              | 44.40        | 50.00       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |               |                  |                                                                                       |            |                        |                 |       |   |       |       |       |       |               |       |       |       |       |   |       |                 |       |       |   |       |                    |            |             |         |               |                  |               |          |                        |   |   |   |    |    |   |   |  |  |  |  |                                                                                         |  |  |  |  |  |  |  |  |  |  |   |   |   |    |     |   |   |              |                  |      |                 |  |  |  |    |     |  |   |  |  |      |  |  |  |  |    |   |  |       |  |  |      |  |  |  |  |    |   |  |  |  |  |      |  |   |
| F                                                                                       |                                                                                                                                                             |                    |              |             | <table><tr><th colspan="10">DIN41612 STYLE C MALE RIGHT-ANGLE</th></tr><tr><th colspan="7">ORDERING CODE</th><th colspan="3">CONTACT DETAILS</th></tr><tr><th></th><th>Style</th><th>M=Male<br/>F=Female</th><th>No of pins</th><th>Rows loaded</th><th>Pin typ</th><th>Plating Class</th><th>Pin length in mm</th><th>Cross section</th><th>Pin load</th><th>Pin type/<br/>direction</th></tr><tr><td>A</td><td>C</td><td>M</td><td>xx</td><td>xx</td><td>x</td><td>x</td><td></td><td></td><td></td><td></td></tr><tr><td colspan="11">Options (if another contact loading option is needed, please contact your sales office)</td></tr><tr><td>A</td><td>C</td><td>M</td><td>96</td><td>abc</td><td>R</td><td>1</td><td>3.00 (±0.25)</td><td>0.60x0.60(±0.03)</td><td>3x32</td><td>THT right-angle</td></tr><tr><td></td><td></td><td></td><td>64</td><td>a+c</td><td></td><td>2</td><td></td><td></td><td>2x32</td><td></td></tr><tr><td></td><td></td><td></td><td>32</td><td>a</td><td></td><td>blank</td><td></td><td></td><td>1x32</td><td></td></tr><tr><td></td><td></td><td></td><td>32</td><td>c</td><td></td><td></td><td></td><td></td><td>1x32</td><td></td></tr></table> |               |                  | DIN41612 STYLE C MALE RIGHT-ANGLE                                                     |            |                        |                 |       |   |       |       |       |       | ORDERING CODE |       |       |       |       |   |       | CONTACT DETAILS |       |       |   | Style | M=Male<br>F=Female | No of pins | Rows loaded | Pin typ | Plating Class | Pin length in mm | Cross section | Pin load | Pin type/<br>direction | A | C | M | xx | xx | x | x |  |  |  |  | Options (if another contact loading option is needed, please contact your sales office) |  |  |  |  |  |  |  |  |  |  | A | C | M | 96 | abc | R | 1 | 3.00 (±0.25) | 0.60x0.60(±0.03) | 3x32 | THT right-angle |  |  |  | 64 | a+c |  | 2 |  |  | 2x32 |  |  |  |  | 32 | a |  | blank |  |  | 1x32 |  |  |  |  | 32 | c |  |  |  |  | 1x32 |  | F |
| DIN41612 STYLE C MALE RIGHT-ANGLE                                                       |                                                                                                                                                             |                    |              |             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |               |                  |                                                                                       |            |                        |                 |       |   |       |       |       |       |               |       |       |       |       |   |       |                 |       |       |   |       |                    |            |             |         |               |                  |               |          |                        |   |   |   |    |    |   |   |  |  |  |  |                                                                                         |  |  |  |  |  |  |  |  |  |  |   |   |   |    |     |   |   |              |                  |      |                 |  |  |  |    |     |  |   |  |  |      |  |  |  |  |    |   |  |       |  |  |      |  |  |  |  |    |   |  |  |  |  |      |  |   |
| ORDERING CODE                                                                           |                                                                                                                                                             |                    |              |             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |               | CONTACT DETAILS  |                                                                                       |            |                        |                 |       |   |       |       |       |       |               |       |       |       |       |   |       |                 |       |       |   |       |                    |            |             |         |               |                  |               |          |                        |   |   |   |    |    |   |   |  |  |  |  |                                                                                         |  |  |  |  |  |  |  |  |  |  |   |   |   |    |     |   |   |              |                  |      |                 |  |  |  |    |     |  |   |  |  |      |  |  |  |  |    |   |  |       |  |  |      |  |  |  |  |    |   |  |  |  |  |      |  |   |
|                                                                                         | Style                                                                                                                                                       | M=Male<br>F=Female | No of pins   | Rows loaded | Pin typ                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Plating Class | Pin length in mm | Cross section                                                                         | Pin load   | Pin type/<br>direction |                 |       |   |       |       |       |       |               |       |       |       |       |   |       |                 |       |       |   |       |                    |            |             |         |               |                  |               |          |                        |   |   |   |    |    |   |   |  |  |  |  |                                                                                         |  |  |  |  |  |  |  |  |  |  |   |   |   |    |     |   |   |              |                  |      |                 |  |  |  |    |     |  |   |  |  |      |  |  |  |  |    |   |  |       |  |  |      |  |  |  |  |    |   |  |  |  |  |      |  |   |
| A                                                                                       | C                                                                                                                                                           | M                  | xx           | xx          | x                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | x             |                  |                                                                                       |            |                        |                 |       |   |       |       |       |       |               |       |       |       |       |   |       |                 |       |       |   |       |                    |            |             |         |               |                  |               |          |                        |   |   |   |    |    |   |   |  |  |  |  |                                                                                         |  |  |  |  |  |  |  |  |  |  |   |   |   |    |     |   |   |              |                  |      |                 |  |  |  |    |     |  |   |  |  |      |  |  |  |  |    |   |  |       |  |  |      |  |  |  |  |    |   |  |  |  |  |      |  |   |
| Options (if another contact loading option is needed, please contact your sales office) |                                                                                                                                                             |                    |              |             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |               |                  |                                                                                       |            |                        |                 |       |   |       |       |       |       |               |       |       |       |       |   |       |                 |       |       |   |       |                    |            |             |         |               |                  |               |          |                        |   |   |   |    |    |   |   |  |  |  |  |                                                                                         |  |  |  |  |  |  |  |  |  |  |   |   |   |    |     |   |   |              |                  |      |                 |  |  |  |    |     |  |   |  |  |      |  |  |  |  |    |   |  |       |  |  |      |  |  |  |  |    |   |  |  |  |  |      |  |   |
| A                                                                                       | C                                                                                                                                                           | M                  | 96           | abc         | R                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 1             | 3.00 (±0.25)     | 0.60x0.60(±0.03)                                                                      | 3x32       | THT right-angle        |                 |       |   |       |       |       |       |               |       |       |       |       |   |       |                 |       |       |   |       |                    |            |             |         |               |                  |               |          |                        |   |   |   |    |    |   |   |  |  |  |  |                                                                                         |  |  |  |  |  |  |  |  |  |  |   |   |   |    |     |   |   |              |                  |      |                 |  |  |  |    |     |  |   |  |  |      |  |  |  |  |    |   |  |       |  |  |      |  |  |  |  |    |   |  |  |  |  |      |  |   |
|                                                                                         |                                                                                                                                                             |                    | 64           | a+c         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | 2             |                  |                                                                                       | 2x32       |                        |                 |       |   |       |       |       |       |               |       |       |       |       |   |       |                 |       |       |   |       |                    |            |             |         |               |                  |               |          |                        |   |   |   |    |    |   |   |  |  |  |  |                                                                                         |  |  |  |  |  |  |  |  |  |  |   |   |   |    |     |   |   |              |                  |      |                 |  |  |  |    |     |  |   |  |  |      |  |  |  |  |    |   |  |       |  |  |      |  |  |  |  |    |   |  |  |  |  |      |  |   |
|                                                                                         |                                                                                                                                                             |                    | 32           | a           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | blank         |                  |                                                                                       | 1x32       |                        |                 |       |   |       |       |       |       |               |       |       |       |       |   |       |                 |       |       |   |       |                    |            |             |         |               |                  |               |          |                        |   |   |   |    |    |   |   |  |  |  |  |                                                                                         |  |  |  |  |  |  |  |  |  |  |   |   |   |    |     |   |   |              |                  |      |                 |  |  |  |    |     |  |   |  |  |      |  |  |  |  |    |   |  |       |  |  |      |  |  |  |  |    |   |  |  |  |  |      |  |   |
|                                                                                         |                                                                                                                                                             |                    | 32           | c           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |               |                  |                                                                                       | 1x32       |                        |                 |       |   |       |       |       |       |               |       |       |       |       |   |       |                 |       |       |   |       |                    |            |             |         |               |                  |               |          |                        |   |   |   |    |    |   |   |  |  |  |  |                                                                                         |  |  |  |  |  |  |  |  |  |  |   |   |   |    |     |   |   |              |                  |      |                 |  |  |  |    |     |  |   |  |  |      |  |  |  |  |    |   |  |       |  |  |      |  |  |  |  |    |   |  |  |  |  |      |  |   |
| G                                                                                       | <p><b>RoHS compliant</b></p> <p>Unit:mm</p>                                                                                                                 |                    | Scale        | Free        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |               |                  | Date                                                                                  | Name       | Description: DIN 41612 |                 |       |   |       |       |       |       |               |       |       |       |       |   |       |                 |       |       |   |       |                    |            |             |         |               |                  |               |          |                        |   |   |   |    |    |   |   |  |  |  |  |                                                                                         |  |  |  |  |  |  |  |  |  |  |   |   |   |    |     |   |   |              |                  |      |                 |  |  |  |    |     |  |   |  |  |      |  |  |  |  |    |   |  |       |  |  |      |  |  |  |  |    |   |  |  |  |  |      |  |   |
| TOLERANCE                                                                               |                                                                                                                                                             |                    |              |             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |               | Drawn            | 24.05.2013                                                                            | Winnie     | Type C / Male / R/A    |                 |       |   |       |       |       |       |               |       |       |       |       |   |       |                 |       |       |   |       |                    |            |             |         |               |                  |               |          |                        |   |   |   |    |    |   |   |  |  |  |  |                                                                                         |  |  |  |  |  |  |  |  |  |  |   |   |   |    |     |   |   |              |                  |      |                 |  |  |  |    |     |  |   |  |  |      |  |  |  |  |    |   |  |       |  |  |      |  |  |  |  |    |   |  |  |  |  |      |  |   |
| X.                                                                                      |                                                                                                                                                             |                    | ±X           |             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |               |                  | Approved                                                                              | 17.08.2020 | Winnie                 | ASSMANN WSW-No. |       |   |       |       |       |       |               |       |       |       |       |   |       |                 |       |       |   |       |                    |            |             |         |               |                  |               |          |                        |   |   |   |    |    |   |   |  |  |  |  |                                                                                         |  |  |  |  |  |  |  |  |  |  |   |   |   |    |     |   |   |              |                  |      |                 |  |  |  |    |     |  |   |  |  |      |  |  |  |  |    |   |  |       |  |  |      |  |  |  |  |    |   |  |  |  |  |      |  |   |
| X.X                                                                                     |                                                                                                                                                             |                    | ±0.40        | ②           | Change to new plant                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | 17.08.2020    | Winnie           |                                                                                       |            |                        | A-CMxxxxxx-x    |       |   |       |       |       |       |               |       |       |       |       |   |       |                 |       |       |   |       |                    |            |             |         |               |                  |               |          |                        |   |   |   |    |    |   |   |  |  |  |  |                                                                                         |  |  |  |  |  |  |  |  |  |  |   |   |   |    |     |   |   |              |                  |      |                 |  |  |  |    |     |  |   |  |  |      |  |  |  |  |    |   |  |       |  |  |      |  |  |  |  |    |   |  |  |  |  |      |  |   |
| X.XX                                                                                    |                                                                                                                                                             |                    | ±0.25        | ①           | Modification of Male Pin – see PCN20131612_DIN41612-Arev01                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | 20.12.2013    | Amy              |  |            |                        | Drawing-No.     | rev02 |   |       |       |       |       |               |       |       |       |       |   |       |                 |       |       |   |       |                    |            |             |         |               |                  |               |          |                        |   |   |   |    |    |   |   |  |  |  |  |                                                                                         |  |  |  |  |  |  |  |  |  |  |   |   |   |    |     |   |   |              |                  |      |                 |  |  |  |    |     |  |   |  |  |      |  |  |  |  |    |   |  |       |  |  |      |  |  |  |  |    |   |  |  |  |  |      |  |   |
| X.XXX                                                                                   |                                                                                                                                                             |                    | ±0.15        |             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |               |                  |                                                                                       |            |                        | ASS 5678 CO     |       |   |       |       |       |       |               |       |       |       |       |   |       |                 |       |       |   |       |                    |            |             |         |               |                  |               |          |                        |   |   |   |    |    |   |   |  |  |  |  |                                                                                         |  |  |  |  |  |  |  |  |  |  |   |   |   |    |     |   |   |              |                  |      |                 |  |  |  |    |     |  |   |  |  |      |  |  |  |  |    |   |  |       |  |  |      |  |  |  |  |    |   |  |  |  |  |      |  |   |
| DIM                                                                                     |                                                                                                                                                             |                    | TOL          | ④           | Drawn                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 24.05.2013    | Winnie           | Customer-No.                                                                          | SHEET      |                        |                 |       |   |       |       |       |       |               |       |       |       |       |   |       |                 |       |       |   |       |                    |            |             |         |               |                  |               |          |                        |   |   |   |    |    |   |   |  |  |  |  |                                                                                         |  |  |  |  |  |  |  |  |  |  |   |   |   |    |     |   |   |              |                  |      |                 |  |  |  |    |     |  |   |  |  |      |  |  |  |  |    |   |  |       |  |  |      |  |  |  |  |    |   |  |  |  |  |      |  |   |
| Angle                                                                                   | ±3°                                                                                                                                                         | Id.                | Modification | Date        | Name                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |               | 2 / 2            |                                                                                       |            |                        |                 |       |   |       |       |       |       |               |       |       |       |       |   |       |                 |       |       |   |       |                    |            |             |         |               |                  |               |          |                        |   |   |   |    |    |   |   |  |  |  |  |                                                                                         |  |  |  |  |  |  |  |  |  |  |   |   |   |    |     |   |   |              |                  |      |                 |  |  |  |    |     |  |   |  |  |      |  |  |  |  |    |   |  |       |  |  |      |  |  |  |  |    |   |  |  |  |  |      |  |   |
| H                                                                                       | 1                                                                                                                                                           | 2                  | 3            | 4           | 5                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 6             | 7                |                                                                                       |            |                        |                 |       |   |       |       |       |       |               |       |       |       |       |   |       |                 |       |       |   |       |                    |            |             |         |               |                  |               |          |                        |   |   |   |    |    |   |   |  |  |  |  |                                                                                         |  |  |  |  |  |  |  |  |  |  |   |   |   |    |     |   |   |              |                  |      |                 |  |  |  |    |     |  |   |  |  |      |  |  |  |  |    |   |  |       |  |  |      |  |  |  |  |    |   |  |  |  |  |      |  |   |